



**D4823-1 UPPER CUTTER DEFLECTOR**

**UNDER REVIEW**  
URF 19-802 19.07.04 (SAD)

**RELEASED**  
2013-07-12  
CMF

**NOTES:**

- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T73) ALUMINUM BAR  
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR  
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
- 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,  
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005;
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.01 lbs (0.46 kgs)
- 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4823-1-a.IGES (OR D4823-1-a.STEP)

A	NEW RELEASE	DB	13.05.23
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	A.P.	DRAWING NO.	REV. A
MFG. APPR.	21	D4823	SHEET 1 OF 1
APPROVED	160	TITLE	SCALE
DE APPR.	11	UPPER CUTTER DEFLECTOR	NTS
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